

Partial List of Customers

3M	DOT (many)	Marathon-Ashland
Ainsworth	Ecolab	Michelin
Amana	EPA	Mpls/St. Paul Airport
American Crystal Sugar	Ford Motor Company	Niagara Transformer
Amoco Pipeline	General Electric	Northwest Airlines
Anchor Glass	General Mills	Oscar Meyer
AT&T	General Motors	Parke-Davis
BASF	Georgia Pacific	Peoples Electric
Bell Laboratories	Great Lakes Gas Transmission	PPG Industries
Birmingham Steel	GSA (many)	Sauer Danfoss
B.F. Goodrich	Holcim, Inc.	S.D Warren
Blandin Paper	Honeywell	St. Joseph's Hospital
Blue Circle Cement	IBM	State of Michigan
Boise Cascade	International Paper	State of Minnesota
Caterpillar	John Deere	State of New York
Chrysler	Keebler	State of Wisconsin
ConAgra	Koch Pipeline	Total Petroleum
Consolidated Paper	Kraft Foods	U.S. Postal Service (many)
Cooper Tire	LaFarge Corp.	U.S. Steel
Cummins Power	Lakehead Pipeline	United Hospital
Cutler Hammer	Mall of America	VA Hospital (many)
Delphi	Malt-O-Meal	Weyerhaeuser Company